

# TECHNICAL SPECIFICATION

## STEEL STRUCTURE PAINTING



### Painting Specification for Weighbridge (Truck scale)

#### General Description

The paint specification is used for industrial truck scale. For custom scales with special requirements, paint specification should be followed by the design documents or the manufacturing document.

#### Paint type and color (see the table as below)

Part Description	Specification		
	Spray Way	Color of Paint	Paint Type
Platform	Airless	RAL7038 Gray	Acrylic Polyurethane Paint of Primer and Top-coat(two-component)
Identifier	Silk Screen Print	RAL5013 Blue	5039 Printing Ink
Foundation Parts	Air / Brush	RAL9017 Black	Acrylic Polyurethane Paint of Primer and Top-coat(two-component)

#### Parameters:

Description	Specification/ Requirement	Feature
Coating: Acrylic Polyurethane Paint of Primer and Top-coat(two-component)	Dry film thickness: 150~200μm	Good performance when operating outdoor, weak acid-resistant and weak alkaline-resistant

#### Painting flow chart:

